



SAFETY DATA SHEET

Original Preparation Date: 12/01/08

SDS#: 0000581-03 Rev E
Revision Date: 9/1/2015

1. Identification

Product identifier Tissue-Tek® Mold Release Concentrate

Other means of identification

Product code 4141

Recommended use Use with Tissue-Tek® base molds

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier Sakura Finetek USA Inc.

Address 1750 West 214th St.
Torrance, CA 90501

Telephone 1-310-972-7800

Emergency phone number CHEMTREC: 1-800-424-9300

Email SDSsupport@sakuraus.com

2. Hazard(s) identification

Physical hazards Flammable liquids Category 2

Health hazards Acute toxicity, oral Category 4
Serious eye damage/eye irritation Category 2A
Specific target organ toxicity, single exposure Category 2 (CNS, optic nerve)

Environmental hazards Hazardous to the aquatic environment, acute hazard Category 2
Hazardous to the aquatic environment, long-term hazard Category 2

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Harmful if swallowed. Causes serious eye irritation. May cause damage to organs (CNS, optic nerve). Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear protective gloves/eye protection/face protection.

Response If swallowed: Call a poison center/doctor if you feel unwell. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Call a poison center/doctor. Rinse mouth. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish. Collect spillage.

Storage Store in a well-ventilated place. Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Octylphenoxyethoxyethanol	9002-93-1	Proprietary
Ethanol	64-17-5	Proprietary
Isopropanol	67-63-0	<3
Methanol	67-56-1	Proprietary

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell.
Most important symptoms/effects, acute and delayed	Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Visual disturbances including blurred vision.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Dike and collect water used to fight fire. Water runoff can cause environmental damage. Avoid discharge into drains, water courses or onto the ground.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. A vapor-suppressing foam may be used to reduce vapors. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Avoid contact with eyes. Avoid prolonged exposure. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethanol (CAS 64-17-5)	PEL	1900 mg/m ³ 1000 ppm
Isopropanol (CAS 67-63-0)	PEL	980 mg/m ³ 400 ppm
Methanol (CAS 67-56-1)	PEL	260 mg/m ³ 200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
Isopropanol (CAS 67-63-0)	STEL	400 ppm
	TWA	200 ppm
Methanol (CAS 67-56-1)	STEL	250 ppm
	TWA	200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ethanol (CAS 64-17-5)	TWA	1900 mg/m ³ 1000 ppm
Isopropanol (CAS 67-63-0)	STEL	1225 mg/m ³ 500 ppm
	TWA	980 mg/m ³ 400 ppm
Methanol (CAS 67-56-1)	STEL	325 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
	TWA	250 ppm 260 mg/m ³ 200 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Isopropanol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*
Methanol (CAS 67-56-1)	15 mg/l	Methanol	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Methanol (CAS 67-56-1) Skin designation applies.

US - Tennessee OELs: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US. NIOSH: Pocket Guide to Chemical Hazards

Methanol (CAS 67-56-1) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other Wear suitable protective clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Clear, colorless liquid.
Physical state	Liquid.
Form	Liquid.
Color	Clear, colorless.
Odor	Alcohol.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	172.4 °F (78 °C)
Flash point	55.4 °F (13.0 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) 3.5 %

Flammability limit - upper (%) 15 %

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density Not available.

Solubility(ies)

Solubility (water) Complete

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature 797 °F (425 °C)

Decomposition temperature Not available.

Viscosity Not available.

Other information

Density 0.99 g/cm³ @ 20 °C

Explosive properties Not explosive.

Oxidizing properties Not oxidizing.

VOC (Weight %) 400 g/l

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents. Strong acids. Bases. Acetyl chlorides

Hazardous decomposition products Carbon monoxide (CO). Carbon dioxide (CO₂).

11. Toxicological information**Information on likely routes of exposure**

Inhalation May cause damage to organs by inhalation. Prolonged inhalation may be harmful.

Skin contact Prolonged or repeated skin contact may cause irritation.

Eye contact Causes serious eye irritation.

Ingestion Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Visual disturbances including blurred vision.

Information on toxicological effects

Acute toxicity Harmful if swallowed.

Components	Species	Test Results
Ethanol (CAS 64-17-5)		
Acute		
<i>Inhalation</i>		
LC50	Rat	20000 ppm, 10 Hours
<i>Oral</i>		
LD50	Rat	6.2 g/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
IARC Monographs. Overall Evaluation of Carcinogenicity	Not listed.
NTP Report on Carcinogens	Not listed.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.
Reproductive toxicity	Due to inconclusive data the classification is not possible. Methanol has produced fetotoxicity in rats and teratogenicity in mice exposed by inhalation to high concentrations that did not produce significant maternal toxicity. Methanol (CAS 67-56-1) is in the California Proposition 65 list of chemicals as a developmental toxin.
Specific target organ toxicity - single exposure	May cause damage to organs (CNS, optic nerve).
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components	Species		Test Results
Ethanol (CAS 64-17-5)			
Aquatic			
Crustacea	EC50	Water flea (<i>Daphnia obtusa</i>)	10100 - 11200 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	13480 mg/l, 96 hours
Methanol (CAS 67-56-1)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	<i>Daphnia magna</i>	> 10000 mg/l, 48 hours
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>)	15400 mg/l, 96 hours
Octylphenoxyethoxyethanol (CAS 9002-93-1)			
Aquatic			
<i>Acute</i>			
Crustacea	LC50	<i>Daphnia magna</i>	>= 44 mg/l, 48 hours
Fish	LC50	Fish	16 mg/kg

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Ethanol (CAS 64-17-5)	-0.31
Methanol (CAS 67-56-1)	-0.77

Mobility in soil This product is water soluble and may disperse in soil.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1987
UN proper shipping name	Alcohols, n.o.s. (Denatured Alcohol)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	172, IB2, T7, TP1, TP8, TP28
Packaging exceptions	4b, 150
Packaging non bulk	202
Packaging bulk	242

IATA

UN number	UN1987
UN proper shipping name	Alcohols, n.o.s. (Denatured Alcohol)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	Yes
ERG Code	3L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1987
UN proper shipping name	ALCOHOLS, N.O.S. (Denatured Alcohol)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	Yes
EmS	F-E, S-D
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

General information IMDG Regulated Marine Pollutant.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Ethanol (CAS 64-17-5)	LISTED
Isopropanol (CAS 67-63-0)	LISTED
Methanol (CAS 67-56-1)	LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes
	Delayed Hazard - No
	Fire Hazard - Yes
	Pressure Hazard - No
	Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	Yes
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SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Isopropanol	67-63-0	<3
Methanol	67-56-1	Proprietary

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Methanol (CAS 67-56-1)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)	Not regulated.
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US state regulations**US. Massachusetts RTK - Substance List**

Ethanol (CAS 64-17-5)
Isopropanol (CAS 67-63-0)
Methanol (CAS 67-56-1)

US. New Jersey Worker and Community Right-to-Know Act

Ethanol (CAS 64-17-5)
Isopropanol (CAS 67-63-0)
Methanol (CAS 67-56-1)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethanol (CAS 64-17-5)
Isopropanol (CAS 67-63-0)
Methanol (CAS 67-56-1)

US. Rhode Island RTK

Isopropanol (CAS 67-63-0)
Methanol (CAS 67-56-1)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Ethanol (CAS 64-17-5)
Methanol (CAS 67-56-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	01-DEC-2008
Revision date	01-SEP-2015
Version #	E
Further information	HMIS® is a registered trade and service mark of the American Coatings Association (ACA).
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0

NFPA ratings



Disclaimer

Sakura Finetek USA Inc. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.